

# **TECHNICAL BULLETIN Textile Processing Compound**

#### Let You LEAD The Process

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Nestogen
JDP

A versatile Anionic Wetting agent cum detergent

'Nestogen JDP' is high performance wetting agent cum detergent designed for processes where exceptionally high wetting is required like open width continuous bleaching.

#### **Features**

- High Efficiency in Emulsification of oils and waxes
- Good detergency for cotton and also for rayon and other synthetic-fiber textiles
- Effective wetting properties
- Excellent risibility
- Good dispersing properties
- Outstanding stability to alkali and caustic
- Synergism with sequesterants in the control of iron and other metal ions.
- Low toxicity
- Rust inhibition

Type Anionic

**Constitution** Free acid of complex organic ethoxylate

Appearance Clear liquid

**Solubility** Easily soluble in cold water.

**Compatibility** Stable to alkalies, acids, electrolytes, hard water and compatible with auxiliaries

used in bleach bath.

**Storage** Stable under normal conditions.

**Application** In the continuous processing the dwell time of fabric in the bath is very short and

hence high wetting to ensure uniform and fast pick up of bath liquor.

**'Nestogen JDP'** a specially designed wetting agent which ensures fast wetting of the fabric in continuous preparation and yield good absorbency and whiteness.

The product appearance varies from batch to batch. The colour & viscosity may vary from batch to batch and its intensity is not an indication of product strength.

#### 1. CONTINUOUS PROCESS

## 1.1 Pad-steam (Roller-bed steamer, J-Box and U-Box)

	Desize	Scouring	Bleaching
Nestogen JDP	2 g/l	2-4 g/l	3-4 g/l
Hydrogen Peroxide (50%)	3-4 ml/l	-	20-40 ml/l
Caustic soda flake	50 g/l	50 g/l	4-8 g/l
Nesto Scour LV4	5 g/l	5 g/l	1-2 g/l
Nascent - O2	-	-	6-8 g/l

Pad at 30°C and steam at 100°C for 20-30 mins. followed by washing (hot-warm-cold)

## 1.2 Combined Scour-Bleach

Nestogen JDP	2-4 g/l
Nascent - O2	6-8 g/l
Nesto Scour LV4	1-2 g/l
Caustic Soda flakes	10-20 g/l
Hydrogen Peroxide (50%)	40-60 ml/l

Pick up: 120-140%

Steam at 100°C for 10-20 mins followed by wash-off (95°C/95°C/80°C/50-70°C)

# 2. DISCONTINUOUS PROCESS (BATCH OPERATION)

#### 2.1 Pad-Batch

	Oxidative Desize	Scouring
Nestogen JDP	3-5 g/kg	3-5 g/l
Nesto Scour LV4	1-2 g/kg	3-5 g/l
Hydrogen Peroxide	12-17 ml/kg	-
Caustic Soda	8-10 g/kg	40-60 g/l

Pick up : 100%

Desize: Pad-batch at 90°C for 1 hour

Scouring: Pad at 50-90°C and batch at 90°C for 2-3 hours.

**Storage** Stable under normal conditions.

**Packing** 50 Kg. Plastic Carboy